



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D2565-105
Job Sheet 204396



Part No: D2565-105

Job Qty: 4 pcs

Part Name: Strut *CUT TO 20.44*



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/9/19

Job Tracking No:

Due Date: 12/27/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP: F 02.04.16 Added dwg Rev.C1 NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - Brake NC	4 pcs	12/27/19		0.25	0.48	Small Fab - Brake - 1		
							Small Fab - Brake - 2		
							Small Fab - Brake - 3		
120	QC 5	4 pcs	12/27/19		0.00	0.00	QC 5 - 10		<i>GP 19-12-17 / 19/12/17</i>
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
									DEC 27 2019
130	Powdercoat - 2 White Gl(S)- B4B <i>M 211886</i>	4 pcs	12/27/19		0.00	0.12	Powdercoat - 1 - B4B		
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		
140	QC 3	4 pcs	12/27/19		0.00	0.00	QC 3 - 10		
							QC 3 - 13		
							QC 3 - 15		
							QC 3 - 17		
							QC 3 - 18		

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DAS
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9-89



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Container No: S241253



Part: D2565-105

Job No: 204396

Serial No/Batch: S241253

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/17/19

2AD
18
08-0

DEC 5 3 2019

150 Packaging 3-1 - Stock - B4B		4	pcs	12/27/19	0.00 0.00	Packaging 3 - 1 - B4B	QC 3 - 2
						Packaging 3 - 2 - B4B	QC 3 - 28
						Packaging 3 - 3 - B4B	QC 3 - 30
						Packaging 3 - 4 - B4B	QC 3 - 34
						Packaging 3 - 5 - B4B	QC 3 - 36
						Packaging 3 - 6 - B4B	QC 3 - 41
						Packaging 3 - 7 - B4B	QC 3 - 43
						Packaging 3 - 8 - B4B	QC 3 - 40
						Packaging 3 - 9 - B4B	QC 3 - 51
						Packaging 3 - 10 - B4B	QC 3 - 55
						Packaging 3 - 11 - B4B	QC 3 - 58
						Packaging 3 - 12 - B4B	QC 3 - 59
						Packaging 3 - 13 - B4B	QC 3 - 61
						Packaging 3 - 14 - B4B	QC 3 - 68
						Packaging 3 - 15 - B4B	QC 3 - 71
						Packaging 3 - 16 - B4B	QC 3 - 74
						Packaging 3 - 17 - B4B	QC 3 - 77
						Packaging 3 - 18 - B4B	QC 3 - 80
						Packaging 3 - 19 - B4B	QC 3 - 83
						Packaging 3 - 20 - B4B	QC 3 - 86
						Packaging 3 - 21 - B4B	QC 3 - 89
						Packaging 3 - 22 - B4B	QC 3 - 92
						Packaging 3 - 23 - B4B	QC 3 - 95
						Packaging 3 - 24 - B4B	QC 3 - 98
						Packaging 3 - 25 - B4B	QC 3 - 101
						Packaging 3 - 26 - B4B	QC 3 - 104
						Packaging 3 - 27 - B4B	QC 3 - 107
							QC 3 - 81
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				Packaging 3 - 30 - B4B	
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				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	4 pcs	12/27/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	JAN 02 2020
				QC 21 - SA - 53	
Part Op 100 - (Punch ends and deburr as per dwg)Punch as per Dwg D2565 usingDT 8313 Drill hole open to .316 Ø as per Dwg Descriptions: D2565 (one end only) 120 - QC5- Inspect part completeness to step on W/O 130 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel) START TIME: _____ FINISH TIME: _____ 140 - (QC3- Inspect Part Finish) 150 - (Identify as per dwg & Stock Location: _____) 160 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304TR0.750W.049	304 Round Tube .750 X .049W	6.7300 ft (1.6825 ea)	100-Small Fab - Brake NC	233353	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - Brake NC	M304TR0.750W.049	7	105	0	
Part Specifications					
Specifications could not be found.					

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					